

Date: Wednesday, 20/05/2009 9:54:54 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RADIUS BLOCK
<b>Job Number</b> : 48026	
<b>Estimate Number</b> : 12630	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251099
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1 PG33 REVB
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 48023	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A New Issue 07-01-05 JLM	

**Additional Product**

Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



*AS*

**Comment:** PURCHASING

Issue P/O: 0826 to Eagle Copters

"Assembly of D212-725-1-099 with Dart IPP D212-725-1-099"

Send a copy of this IPP

MAY 25 2009

*C209/05/20 @*

2.0 D2127251099 Radius block



*AS*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
ANGLE

MAY 25 2009

3.0 OUTSIDE SERVICE OUTSIDE SERVICES-ENGINEERING



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-099	radius block	<u>45398.1.21</u>

Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-099 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RADIUS BLOCK

Job Number: 48026

Part Number: D2127251099

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CY09/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.21

#### Discrepancy:

Fabricate D212-725-1-099, Radius Block for Dart Aerospace.

#### Resolution:

D212-725-1-099, Radius Block fabricated IAW D212-725-1 Dwg Pg. 31. Material used, 0.130 6061-T6, Batch No. 3998.

1.21 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.22

#### Discrepancy:

Fabricate D212-725-1-101, Spacer for Dart Aerospace.

#### Resolution:

D212-725-1-101, Spacer fabricated IAW D212-725-1 Dwg Pg. 31. Material 0.313 OD 6061-T65, Batch No. 07002972.

1.22 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.23

#### Discrepancy:

Fabricate D212-725-1-103, Doubler for Dart Aerospace.

#### Resolution:

D212-725-1-103, Doubler fabricated IAW D212-725-1 Dwg Pg. 36. Material .050 2024T3, Batch No. 0921.

1.23 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.24

#### Discrepancy:

Fabricate D212-725-1-107, Angle for Dart Aerospace.

#### Resolution:

D212-725-1-107, Angle fabricated IAW D212-725-1 Dwg Pg. 32. Material 0.040 2024T3, Batch No. 0921.

1.24 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*